



# Nitrosamines Analysis

on pharmaceutical products

# THE DETERMINATION OF NITROSAMINE IMPURITIES ON PHARMACEUTICAL PRODUCTS IS AVAILABLE AT MÉRIEUX NUTRISCIENCES GMP FACILITY

## WHAT ARE NITROSAMINES?

Nitrosamines, or more correctly N-nitrosoamines, refer to any molecule containing the nitroso functional group. These molecules are of concern because **nitrosamine impurities are probable human carcinogens**, signifying that long-term exposure above certain levels may increase the risk of cancer development.

## THE RISK EVALUATION PROCESS

On September 26th, 2019 the CMDh (Heads of Medicines Agencies) published the notice “**Information on nitrosamines for marketing authorisation holders**” asking to all Marketing Authorization Holders (MAHs) of human medicinal products containing chemically synthesised active pharmaceutical ingredients to **evaluate the risk of the presence of nitrosamine impurities in their products**.

On September 2020, **FDA published the Guidance for Industry Control of Nitrosamine Impurities in Human Drugs** applicable to all chemical synthesized APIs and relative drug products recommending the following deadlines: March 2021 for Risk Assessment, and September 2023 for confirmatory testing and changes in drug applications.

### STEP 1 RISK EVALUATION

MAHs should perform risk evaluation of their medicinal products containing chemically synthesised APIs.

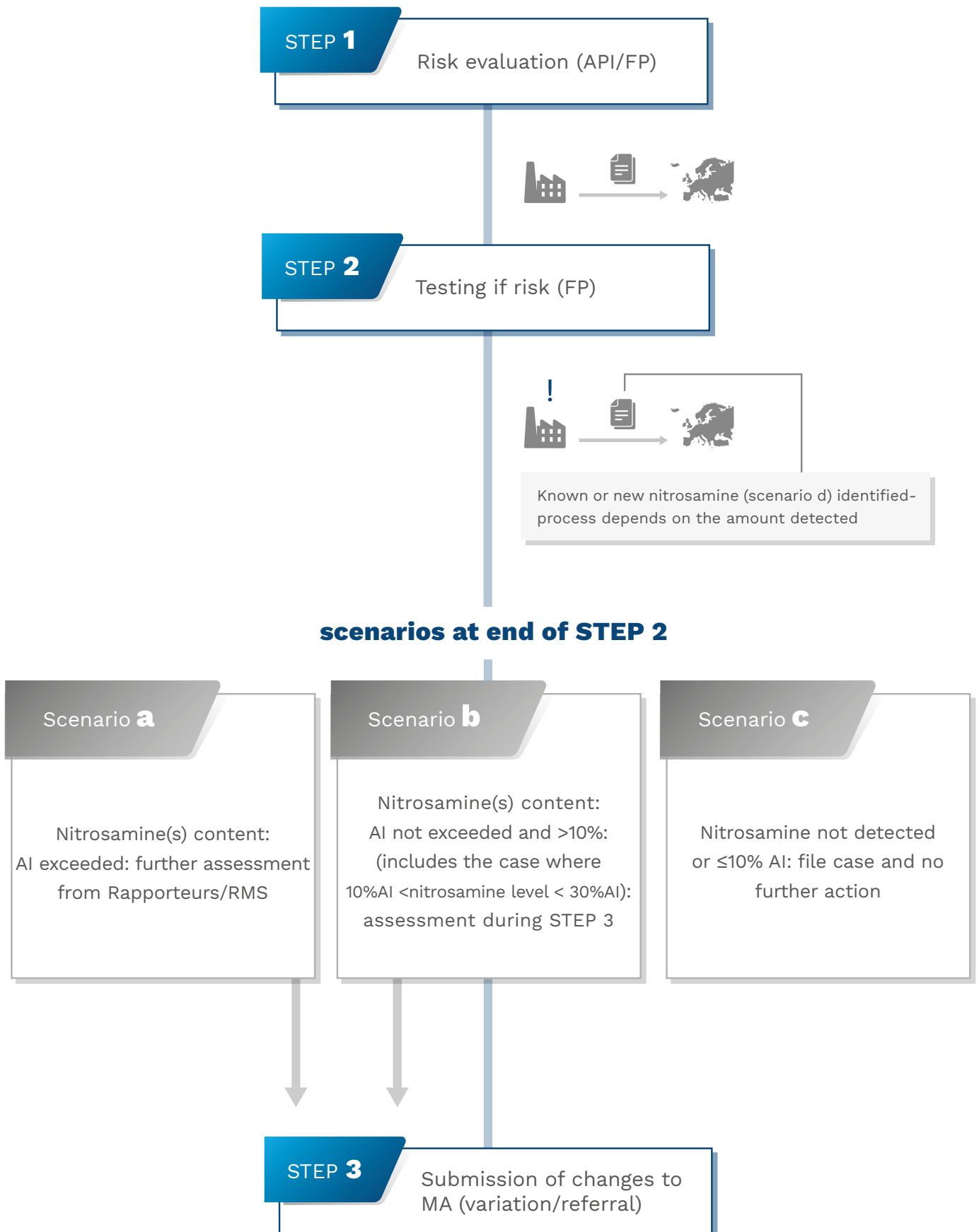
### STEP 2 CONFIRMATORY TESTING

Confirmatory tests should be carried out using validated and sensitive methods. MAHs should inform the competent authorities immediately if tests confirm the presence of a nitrosamine impurity irrespective of the amount detected.

### STEP 3 CHANGES TO THE MARKETING AUTHORISATION

MAHs should apply for a variation in a timely manner to introduce any required changes, such as amendment of the manufacturing process or changes to product specifications.

# Overview of the call for review to MAH



Mérieux NutriSciences  
**Pharma Nitrosamines Labs Global Service**



# OUR CUTTING-EDGE TECHNOLOGY



Thanks to the long-standing experience, Mérieux NutriSciences has been **developing various strategies and approaches for the determination of nitrosamines residues in different matrices** through sophisticated mass spectrometry combined with a pool of experts.

## OUR CAPABILITIES: THE GMP FACILITY OF MÉRIEUX NUTRISCIENCES IS EQUIPPED WITH ALL THE ANALYTICAL TECHNIQUES USED BY THE OFFICIAL MEDICINES CONTROL LABORATORIES (OMCLS).

- **Dedicated Team & Lab** for analytical testing of NAC by: LC-HRMS or GC-HRMS with Orbitrap and/or TOF Technology; LC-MS/MS or GC-MS/MS (Triple Quadrupole Technology).
- **Target method development & validation** of high sensitive methods.
- **Targeted screening by HRMS and/or MS/HRMS** (for detection of NI without available reference standards).
- **Confirmatory testing:** method development and validation, and GMP quantitative tests with validated methods on medium and high risk nitrosamine impurities (NI) on representative drug products (DPs).
  - **Multiresidual analysis (standard set)**
    1. N-Nitrosodimethylamine (NDMA)
    2. N-Nitrosodiethylamine (NDEA)
    3. N-Nitrosomethylethylamine (NMEA)
    4. N-nitrosoethylisopropylamine (NEIPA)
    5. N-methyl-4-aminobutyric acid (NMBA)
    6. N-nitrosodiphenylamine (NDPHA)
    7. N-nitrosodi-n-propylamine (NDPA)
    8. N-nitroso-diisopropylamine (NDIPA)
    9. N-nitroso-di-n-butylamine (NDBA)
    10. N-nitrosomethylaniline (NMA)
    11. N-nitroso-di-ethanolamine (NDELA)
    12. N-nitroso-piperidine (NPIP)
    13. N-nitroso-pyrrolidine (NPYR)
    14. N-nitroso-morpholine (NMOR)
    15. 1-Nitroso-4-methyl piperazine (MeNP)

- **Targeted methods for almost 20 specific nitrosamines (on demand /R&D level) - not exhaustive list**

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| <ul style="list-style-type: none"> <li>■ Glycazide impurity B</li> <li>■ 1-nitroso-4-(2-hydroxyethyl)-piperazine (Opipramol, Aripiprazol)</li> <li>■ N-methyl-N-nitrosophenylethylamine (NMPEA)</li> <li>■ Methyl-N-Nitroso-Indoline (Indapamide)</li> <li>■ N-nitroso-desalkylquetiapine (NDAQ) (Quetiapine)</li> <li>■ N-Nitroso-Azathioprine</li> <li>■ N-Nitroso-Atenolol</li> <li>■ N-Nitroso-Benazepril</li> <li>■ N-Nitroso-Impurity A Benzydamine</li> <li>■ N-Nitroso-Betahistin</li> <li>■ N-Nitroso-Biotin</li> <li>■ N-Nitroso-CAF (Calcium Folate)</li> <li>■ N-Nitroso-Ciprofloxacin</li> <li>■ N-Nitroso-Clonidine</li> <li>■ N-Nitroso-Diclofenac</li> <li>■ N-nitroso-Diphenhydramine</li> <li>■ N-Nitroso-Dorzolamide</li> <li>■ N-Nitroso-Duloxetine</li> <li>■ N-Nitroso-Enalapril</li> <li>■ N-Nitroso-Fluoxetine</li> <li>■ N-Nitroso-Folic Acid</li> <li>■ N-Nitroso-Furosemide</li> <li>■ N-Nitroso-Flumazenil</li> <li>■ N-Nitroso-Guanidine (Triamterene)</li> </ul> | <ul style="list-style-type: none"> <li>■ 4-Nitroso-Hydrochlorothiazide</li> <li>■ N-Nitroso-Lisinopril</li> <li>■ N-Nitroso-Metoprolol</li> <li>■ N-Nitroso-Naphazoline</li> <li>■ N-Nitroso-Nebivolol</li> <li>■ N-Nitroso-Nortriptyline (Amitriptyline, Nortriptyline)</li> <li>■ N-Nitroso-Paroxetine</li> <li>■ N-Nitroso-Perindopril</li> <li>■ N-Nitroso-Phenylephrine</li> <li>■ N-Nitroso-Piroxicam</li> <li>■ N-Nitroso-Pramipexole</li> <li>■ N-Nitroso-Proline</li> <li>■ N-Nitroso-Propranolol</li> <li>■ N-Nitroso-Pseudoephedrine</li> <li>■ N-Nitroso-Quinapril</li> <li>■ N-Nitroso-Ramipril</li> <li>■ N-Nitroso-Rasagiline</li> <li>■ N-Nitroso-Ropivacaine</li> <li>■ N-Nitroso-Salbutamol</li> <li>■ N-Nitroso-Sertraline</li> <li>■ N-Nitroso-Sotalol</li> <li>■ N-Nitroso-Tadalafil</li> <li>■ N-Nitroso-Tamsulosin</li> <li>■ N-Nitroso-Tetryzoline</li> <li>■ N-Nitroso-Zolmitriptan</li> <li>■ Methyl N-methyl-N-nitrosoanthranilate</li> </ul> |
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- **Nitrosation assay procedure - NAP test.** Residual qualitative test / trace analysis to identify a specific nitrosamine through the following analytical techniques - LC MS and/or MS/MS and/or HRMS and/or MS/HRMS and/or TOF and/or MS/TOF:

- WHO NAP TEST (based on EMA Assessment Report) - acidic aqueous nitrosating conditions
- TBN NAP TEST - aprotic solvent nitrosating conditions
- NAP TEST Combined Approach

- **GMP QC tests for analytical batch release**

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#### Analytical techniques

- LC-MS/HRMS - LC-MS/HRMS (Orbitrap and/or TOF Technology)
  - GC-MS/MS - GC-MS/HRMS - GC/MS
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